

Date: Tuesday, 7/4/2006 3:17:38 PM
 User: Kim Johnston

Process Sheet

SPLIT-1

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 27720
 Estimate Number : 12240
 P.O. Number : NIA
 This Issue : 7/4/2006 S.O. No. : NIA
 Prsht Rev. : NC
 First Issue : NIA Type : SMALL / MED FAB
 Previous Run : 27810

Drawing Name : BUBBLE WINDOW KIT. RH

Part Number : D044713014
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material : NIA
 Due Date : 7/5/2006

Written By : SEE COMMENT BELOW
 Checked & Approved By : RS 06.07.04
 Comment : Est Rev: A 05.03.22 New issue KJ/JLM
 Est Rev: A 06-07-03 As per DSI 9329 JLM

Qty: 10 Um: Each

3
 10
 06/07/24

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329 CHG002

RS 06.07.04

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2126 Seal



Comment: Qty.: 1.0000 f(s)/Unit Total : 10.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2126-0903 Seal

B27452-1 ✓

B27452 ✓

06/02/21

4.0 D32692 Bubble Window, RH R44



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bubble Window, RH R44

Pick: Packing Kit

Qty Part Number Description Batch

1 D3269-2 Bubble Window, RH

B27746

5.0 D33121 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Placard

Pick: Packing Kit

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 06/07/24

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 7/4/2006 3:17:38 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW KIT, RH

Job Number: 27720

Part Number: D044713014

Job Number:



Seq. #:

Machine Or Operation:

Description :

Qty Part Number Description Batch

1 D3312-1 Placard

1 DT8720 TEMPLATE

327753 ✓
DEVA

AL 04/07/24 (3)

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AL 04/07/24 (3)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-713-014

Location:

PPP Rev:

B

AL 06/07/24 (3)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

AL 06/07/24

Job Completion



AL 06.07.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____